

(19) World Intellectual Property
Organization
International Bureau



(43) International Publication Date
21 October 2004 (21.10.2004)

PCT

(10) International Publication Number
WO 2004/091066 A1

(51) International Patent Classification⁷: **H02G 15/184**,
15/103

(21) International Application Number:
PCT/NL2004/000201

(22) International Filing Date: 24 March 2004 (24.03.2004)

(25) Filing Language: Dutch

(26) Publication Language: English

(30) Priority Data:
1023128 9 April 2003 (09.04.2003) NL

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(81) Designated States (*unless otherwise indicated, for every kind of national protection available*): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

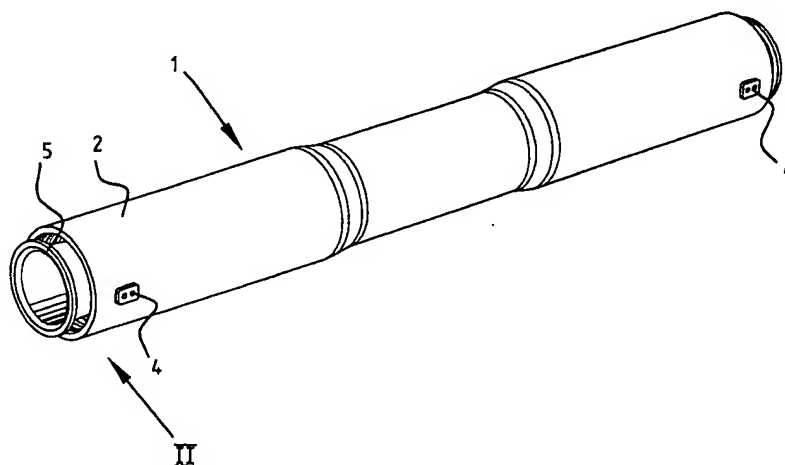
(84) Designated States (*unless otherwise indicated, for every kind of regional protection available*): ARIPO (BW, GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

— with international search report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: CABLE SLEEVE



(57) Abstract: The invention relates inter alia to a device for connecting two or more cable ends, which device comprises: - an insertion bush for inserting the two core ends, wherein in use the insertion bush provides conductive contact between the two cores; - an insulator arranged round the insertion bush, - a field control layer arranged round the insulator, - a conductive layer arranged round the field control layer, wherein in use the conductive layer provides conductive contact between the two earth shields, and - a protective sleeve, - fixing means for fixing the cable ends to the device; wherein in use the insulator connects to the insulating sheaths, the field control layer to the field control sheaths, the conductive layer to the earth shields and the protective sleeve to the protective sheaths. The invention further relates to a method for connecting two cable ends or for connecting a cable end to an end element.

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JC20 Rec'd PCT/PTO 07 OCT 2005

CABLE SLEEVE

The invention relates to a device for connecting two cable ends or at least one cable end to an end element, which cable ends each comprise at least one core, an insulating sheath arranged therearound, a field control sheath arranged around the insulating layer, an
5 earth shield arranged around the field control sheath and a protective sheath. The invention also relates to a method for connecting cable ends.

Such cables are used for medium and high voltage,
10 i.e. for voltages over 1000 volts. A connection of two such cable ends or a connection of a cable end to an end element must comply with high standards. If excessively high field strengths occur, this can result in the occurrence of partial discharges. These can adversely
15 affect the quality of the cable connection. Partial discharges moreover often foreshadow a complete breakdown, which can permanently damage the cable connection.

In the connection of two cable ends or a cable end
20 and an end element, it is important that the materials between the different voltage-carrying layers are homogeneous. If this is not the case, the local field strength can become high due to differences in the dielectric constant. Air inclusions in particular can
25 result in malfunction, since the dielectric constant is relatively low compared to that of the surrounding materials. The distribution of the electric field will hereby become asymmetrical and the field strength will, in other words, become extra-high all around the air
30 inclusion. This is an additional drawback since the breakdown voltage of air is significantly lower than that of the surrounding materials.

Numerous cable sleeves are already known with which two cable ends can be attached to each other. However, the known cable sleeves require a large number of operations to be able to fulfil the above stated
5 requirement of homogeneity. Cable sleeves are thus known wherein the different conductive and field control layers are mutually connected, whereafter shell parts are placed therearound and an insulating mass is poured therein so as to thus obtain the required insulation and
10 exclusion of air. The arranging of such a sleeve requires considerable time, and it is therefore desired to provide a cable sleeve or device for connecting two cable ends, wherein the number of operations can remain limited.

15 The document WO 90/13933 describes a connection in which the conductors of two stripped cable ends or a stripped cable end and an end element are mutually connected by fixing thereof to a plug and a counter-plug and then sliding the plug and counter-plug into a metal
20 coupling bush. The plug and counter-plug are provided with pawls under spring pressure which in retracted state come to lie in recesses in the coupling bush, so that the plug and counter-plug, and thereby the cable ends connected thereto, become fixed in the coupling
25 bush. Once the earth shields of the cable have subsequently been connected to each other, separate moisture repellent layers and mechanical protection layers are arranged.

A drawback of the known device is that the cable
30 ends must first be welded to respectively a plug and a counter-plug, which is labour-intensive. Welding of the cable ends furthermore encounters practical problems of implementation, for instance when the cables are to be connected to each other in the field. A further drawback
35 of the known invention is that protective layers for

protection against environmental influences must still be separately arranged, which takes considerable time and in practice can moreover result in implementation errors. A further drawback is that the cable ends are
5 only coupled with their cores. In the case of high tensile loads on the cables, this can result in a cable breaking.

It is therefore an object of the invention to provide a device and method for connecting two cable
10 ends or at least a cable end to an end element, wherein one or more of the above stated and other drawbacks of the prior art are obviated.

It is a further object of the present invention to provide a device and method for connecting two cable
15 ends or at least a cable end to an end element, wherein the number of operations required for the connection remains limited.

It is a further object of the invention to provide a device and method, wherein the conducting elements
20 (core, earth shield, end element) can be mutually connected in relatively rapid and simple manner, wherein the electric field remains as homogeneous as possible, an adequate protection is provided against outside influences (such as moisture penetration), and a good
25 screening of the electric field to the outside is provided.

It is a further object of the invention to provide a device and method whereby a connection can be realized which is suitable for a relatively high tensile load on
30 the cable.

According to a first aspect of the present invention, one or more of these objects are achieved in a device for connecting two or more cable ends, wherein each of the cable ends is constructed from at least a

core, an insulating sheath and an earth shield, which device comprises:

- an insertion bush for inserting the two core ends,
- 5 - an insulator arranged around the insertion bush,
- a conductive layer, wherein in use the conductive layer is disposed in order to provide electrical contact between the two earth shields, wherein fixing means are provided for fixing the cable ends to the device;
- 10 and that in use the insertion bush connects against the cores of the cable ends to provide conductive contact between the cores, and in use the insulator and the conductive layer connect almost or wholly to respectively the insulating sheaths and the earth
- 15 shields of the cable ends.

When a field control sheath is provided round the insulating sheath of the cable and/or a protective sheath is provided around the earth shield, the device also comprises a field control layer and/or a protective

20 sleeve as defined respectively in claim 2 or 3.

In one step the cable ends (or the one cable end in the case of the end fitting discussed below) can be pushed into the connecting device, whereafter in the inserted position a good, possibly conducting connection

25 is automatically realized between the cable ends without additional operations. The connecting device requires only a simple inserting operation to connect the different cable coverings and corresponding layers to each other. It is thus no longer necessary, as in

30 conventional cable sleeves, to connect each component of a cable individually to a corresponding component of the other cable, or to have to perform extra operations, such as for instance fixing plugs, before the connection can be realized.

After the inserting operation, optionally followed by the fixing operation, the other functions required of a cable connection are also fulfilled, such as the homogeneity of the electric field, the mechanical
5 shielding against outside influences, and so on.

The insulating layer is preferably manufactured from flexible material in order to ensure that this insulating layer lies properly against the exposed core ends, whereby no air inclusions are present.

10 The cable ends are stripped and preferably conically stripped, and in particular the insulating layer, whereby insertion of the thus stripped cable is relatively simple.

The field control material is preferably
15 semiconducting material. Within the scope of this invention semiconducting material is otherwise understood to mean a material with relatively poor conducting properties (characteristically a resistance per running cm of 500 Ω or more). The semiconducting
20 layer or sheath can be manufactured wholly of the semiconducting material or can be manufactured from an insulating material, such as plastic, which is filled with a material with conducting properties. The field control material can further be a material with a
25 relatively high dielectric constant. The electric field can also be controlled in correct manner with such a material.

In order to provide electrical contact between the conductive layer and an earth shield it is not otherwise
30 necessary that the conductive layer and an earth shield contact each other. As long as the distance between the conductive layer and the earth shield is small enough, or in the case a sufficiently conductive additional layer is arranged between the conductive layer and the
35 earth shield, electrical contact can be ensured. The

same also applies for instance for the field control between the field control layer and the field control sheaths.

The invention not only relates to the above stated
5 connecting device between two cable ends, but also to a connecting device between a cable end and an end element. According to this aspect of the invention, a device is provided for connecting a stripped cable end to an end element, wherein the cable is at least
10 constructed from a core, an insulating sheath and an earth shield, which device comprises:

- an insertion bush for inserting the core end;
- a sleeve-shaped insulator arranged around the insertion bush; wherein fixing means are provided for
15 fixing the cable end to the device and that in use the insertion bush connects against the core so as to provide electrical contact between the core and the end element, and in use the insulator connects almost or wholly to the insulating sheath of the cable.

20 In similar manner as described above, it is possible to provide a good connection between the cable and the end element merely by inserting the cable end and by fixing the cable end to the device.

It will be apparent that the embodiments described
25 above and hereinbelow in respect of the device for connecting two cable ends can equally be applied to the device for connecting the cable end to the end element.

In a preferred embodiment of the device according to the invention, the insertion bush comprises clamping
30 means for fixedly clamping the inserted core ends. According to a preferred embodiment, the device comprises an insertion bush, wherein the clamping means engage on the inserted core ends and the fixing means engage on at least one of the earth shield, the
35 insulating sheath and the field control sheath. When

pushed in, the core end is thus first clamped,
whereafter the rest of the cable end can be secured by
the fixing means. The device thus engages on the cable
end at different positions, which reduces the chance of
5 breakage at high tensile loads.

In another preferred embodiment the clamping means
are adapted to provide a relatively low resistance to a
movement of core end in insertion direction and to
provide a relatively high resistance to movement in the
10 opposite direction. Once a cable end has been pushed
into an insertion bush with relatively little force, it
can only be removed again from the insertion bush with
relatively great force and effort. In a particularly
advantageous embodiment, the clamping means comprise a
15 number of lips extending obliquely in the insertion
direction, so that the relevant core end can be easily
inserted and the obliquely placed lips act as barbs when
a core is pulled.

Other clamping means can of course also be
20 envisaged which exert a clamping force on the core
immediately upon insertion thereof.

In another preferred embodiment of the device
according to the invention, spring means are arranged
around the conductive layer in order to compress this
25 layer in radial direction. In order to obtain a good
conducting contact between the earth shield and the
conductive layer, it is necessary that these two layers
lie properly against each other. The spring means ensure
that a good contact is still obtained even in the case
30 of slightly deformed layers.

In yet another preferred embodiment of the device
according to the invention, the fixing means comprise a
plastic sleeve which is arranged round the conductive
layer is shrinkable at least in radial direction. This
35 shrinkable tube can be the same as the protective

sleeve, but may also be a separate sleeve. The shrinkable sleeve is preferably manufactured from a heat-activated plastic. Such a plastic has the property that it returns to an original state at high
5 temperatures. It is thus possible through heating to shrink the sleeve round the other parts of the device and the cable ends, thus creating a good watertight seal.

In yet another preferred embodiment heating means
10 are provided. These heating means can comprise at least one resistance wire arranged on the wall of the sleeve. The technician therefore need only apply a voltage to the resistance wire, which heats up as a result thereof and provides the necessary heat causing the sleeve to
15 shrink.

In another preferred embodiment the fixing means comprise a sleeve which is arranged around the conductive layer and which is compressible in at least radial direction, for instance a tube manufactured from
20 flexible plastic. This compressible tube can be the same as the protective sleeve, but can also be formed by a separate tube. The tube can herein be compressed, for instance at both outer ends, against the outside of the cable in order to ensure a sealing of the tube relative
25 to the cable. The thus compressed ends of the tube are optionally provided with sealing material, such as tape, in order to make the seal between the tube and the cable watertight.

In yet another preferred embodiment, the fixing
30 means comprise an elastic sleeve arranged around the conductive layer. The sleeve is hereby stretched so far by means of spacers that the cable can be easily inserted. After the cable has been inserted, the spacers can be removed and the elastic tube is clamped fixedly
35 to the cable. It is here also the case that the elastic

sleeve can be the same as the protective sleeve, but may also be formed by a separate tube.

In yet another preferred embodiment, the fixing means comprise an essentially rigid sleeve which is
5 arranged around the conductive layer, and the outer ends of which have a conical shape. Before arranging of the cable in the device, the conical ends of the tube are sawn off such that the remaining cross-section of the tube substantially corresponds with that of the cable.
10 The thus sawn-off ends of the tube are optionally provided with sealing material, such as tape, in order to make the seal between the tube and the cable watertight. It is otherwise also the case for this embodiment that the sleeve can be the same as the
15 protective sleeve, but may also be formed by a separate tube.

In yet another embodiment of the device, there is provided a spacer for holding the conductive layer at a predetermined diameter. This simplifies insertion of the
20 cable end into the device. After insertion the spacer can be removed or deactivated so that the conductive layer can make contact with the earth shield of the cable ends.

The invention also relates to a method for
25 connecting at least two cable ends, which cable ends each comprise at least a core, an insulating sheath and an earth shield, which method comprises the steps of:

- providing a connecting device comprising at least an insertion bush having an insulator therearound and a
30 conductive layer;

- stripping each cable end in stepwise manner;
- successively inserting each core end into the device;

characterized by

- inserting the cable ends in the device until the cores connect against the insertion bush in order to provide conductive contact between the cores of the different cable ends and until the insulator and the conductive layer almost or wholly connect to respectively the insulating sheaths and the earth shields of the cable ends; and

- fixing the cable ends relative to the connecting device.

10 The invention likewise comprises a method for connecting a cable end to an end element as defined in claim 31.

Using such a method the layers of the core ends are mutually connected with only a simple insertion operation followed by a fixing operation. It is thus no longer necessary, as in conventional methods, to connect every layer to each other individually.

In a preferred embodiment the fixing comprises of at least partly heating a component of the connecting device made from shrinkable material. Through the use of for instance a hot-air gun or burner, the connection of the different layers and a strong fixation of the cable ends in the device can thus be realized.

In another embodiment of the method according to the invention, conducting contact between the cable ends is provided by inserting the cable ends. This inserting can for instance release a biased spring, whereby the different layers are pressed together under spring tension.

30 Another embodiment of the method according to the invention comprises of removing a spacer whereby the conducting contact between the cable ends is provided, so that the conductive layer can be pressed against the earth shield. The spacer then ensures that the conductive layer is held at a predetermined diameter so

that the cable ends can be easily inserted into the device. By now removing the spacer the conductive layer can come into contact with the earth shield. In the case spring means are present, the spring means can fulfil
5 their function after removal of the spacer.

In a preferred embodiment of the method according to the invention, the earth shield is folded over after the stepwise removal of the different layers. This simplifies insertion of the cable ends.

10 In another preferred embodiment, in the case of cables of different cable diameter, at least a part of the insulating sheath of the relevant cable is stripped such that this part has a substantially constant diameter. This enables a universal application of the
15 method to cables of different thickness. Furthermore, the insulating sheath can herein be stripped such that a conical transition results between said part of the insulating sheath and the field control layer, whereby the required pressing force can remain limited.

20 In yet another embodiment of the method according to the invention, a sleeve is placed between the cable end and the folded earth shield in order to prevent the earth shield being pressed into the cable end. So as to obtain a good electrical contact between the earth
25 shield and the conductive layer, it is important that these layers are pressed properly against each other. In one embodiment spring means can be used for this purpose. Since the outer sheath of the cable ends is of plastic, there is the danger of the earth shield being
30 pressed into the outer sheath by the pressing force. There is a danger here of the electrical contact between the earth shield and the conductive layer being reduced in the course of time. This possible effect is prevented by arranging a sleeve of a non-compressible material,
35 such as for instance a metal.

These and other features of the invention are further elucidated with reference to the annexed drawings.

Figure 1 shows an embodiment of the device
5 according to the invention in perspective view.

Figure 2 shows a detail of the device according to figure 1.

Figure 3 shows a perspective cross-sectional view of the device of figure 1.

10 Figure 4 shows a cable end, wherein the different layers have been removed stepwise.

Figure 5 shows a partial cross-section of the device of figure 1.

Figure 6 shows a detail of figure 5.

15 Figure 7 shows a cross-sectional view of the device wherein a cable end is inserted.

Figure 8 shows a detail of figure 7.

Figure 9 shows a cross-sectional view of the device of figure 1, into which a cable end is fully inserted.

20 Figure 10 shows a detail of figure 9.

Figure 11 shows a cross-sectional view of the device of figure 1 in fully assembled state.

Figure 12 herein shows a detail of figure 11.

25 Figure 13 shows a cross-sectional view of another preferred embodiment of the invention.

Figure 1 shows an embodiment of the device according to the invention. This device 1 is mirror-symmetrical, and in the further description only one side of device 1 in particular will be shown and
30 discussed. Device 1 has an outer wall 2 which is shrinkable over a part of its surface or over the entire surface. The shrinking is activated by heat. In the shown embodiment this heat is provided via a resistance wire 3 arranged in the wall. Current can be applied to

resistance wire 3 via a connector 4 so that the shrinkable outer wall 2 can be activated.

Figures 1 and 2 further show a spacing bush 5, which will be further described hereinbelow.

5 Figure 3 shows device 1 in perspective cross-sectional view.

 An insertion bush 6 is arranged in device 1. Arranged in this insertion bush 6 are a large number of obliquely extending lips 7. In the shown embodiment the
10 oblique lips 7 are annular. The lips are formed and are resilient, like cup springs, such that they enable simple insertion of a wire core (as will be described below), provide a sufficient pressing force and prevent the possibility of a core, once inserted, being pulled
15 out again.

 A flexible sleeve 8 of an electrically insulating material is arranged around insertion bush 6. The outside of this flexible sleeve 8 is provided with a layer of field control material 9. Sleeve 8 and layer 9
20 together form a flexible insulating layer.

 A flexible conductive sleeve 10 is arranged around insertion bush 6 and flexible insulating layer 8, 9. This flexible conductive layer can for instance be embodied as a web of conductors, such as for instance
25 copper wires.

 Arranged on both the ends of this flexible conductive sleeve 10 are spring elements 11 which are held at a predetermined diameter by means of spacing bushes 5.

30 Around this is arranged the above stated shrinkable outer wall 2, which has already been shrunk in a central portion so as to hold the different components together.

 Figure 4 shows a cable end 15 which can be inserted into device 1. The cable end is stripped, which means

that the different layers are removed in stepwise manner.

Cable 15 comprises a core 16 around which is arranged an insulating layer 17. Core 16 can be solid, but is embodied in most cases as a large number of individual strands brought into circular connection. Depending on the unevenness of the outer surface of the core, a field control layer (not shown) can be provided therearound. In many cases however, this layer is not necessary.

The outer surface of insulating layer 17 round the core (or round the field control layer) transposes via a conical part 18 into the layer of field control material 19. This conical part 18 is provided in this embodiment to enable insertion of a thicker cable into device 1. If the cable is less thick, this conical part 18 can be smaller or can even be omitted. When a core or core bundle with a diameter of 15 mm is for instance applied, insulating layer 17 is stripped to 20 mm, while in the case of a core or core bundle of 18 mm, the insulating layer 17 is likewise stripped to 20 mm. In this latter case the conical part is therefore larger.

An advantage hereof is that device 1,30 can be universally applied to cables of different thickness and that the pressing forces can remain limited.

An earth shield 20 consisting of wires is arranged around field control layer 19. The outer end of this earth shield 20 is trained around the outer sheath 21 of cable 15. Between the trained part of earth shield 20 and outer sheath 21 there can be further provided a metal bush 22 which prevents the wires being pushed into outer sheath 21 when earth shield 20 is pressed firmly.

Figures 5 and 6 show device 1 in more detail. Figure 6 in particular shows clearly that outer wall 2 has shrunk at the position of insertion bush 6, so that

this sleeve 2 holds the conductive layer 10, field control layer 9 and insulating layer 8 in place on insertion bush 6. Figure 5 further shows the oblique position of lips 7. Finally, figure 5 clearly shows that
5 the inner wall of the shrinkable outer wall or sleeve 2 is provided with resistance wires 3.

Figure 7 shows the situation wherein a cable end 15 is inserted into device 1. The core end 16 is pressed into insertion bush 6. The other layers of the cable end
10 will herein push away the flexible insulating layer 8, so that this comes to lie against the different layers of cable end 15. In this situation the spacing bush 5 is placed in device 1 so that there is sufficient space to place earth shield 20 easily in device 1. It can be
15 clearly seen in figure 8 that spacing bush 5 holds the conductive layer 10 and spring ring 11 at a predetermined diameter.

Figures 9 and 10 show the situation in which cable end 15 is inserted fully into device 1. Core 16 is
20 herein placed in insertion bush 6 and is held there by lips 7. Insulating layer 17 is surrounded by the flexible insulating sleeve 8. The field control layer 9 of flexible sleeve 8 lies against the field control layer 19 of cable end 15. Spacing bush 5 has further
25 been removed, whereby spring ring 11 can perform its function and thus presses the conductive layer 10 against earth shield 20.

Figures 11 and 12 show the situation wherein the shrinkable sleeve 2 has shrunk due to a current being
30 applied to resistance wires 3. It is of course also possible to activate the plastic of shrinkable sleeve 2 using for instance hot air. Sleeve 2 hereby shrinks and it is ensured that the different layers of device 1 lie against cable end 15.

Although the figures only show embodiments with only one core per cable, this invention is equally applicable for a cable with a plurality of cores. For this purpose the number of functional elements of the shown devices is adjusted to the number of cores for connecting.

An embodiment can further be envisaged in which a cable end is connected to a fixed end element, such as a connecting element of a transformer. Figure 13 shows a preferred embodiment of such an end fitting or cable socket 30. Reference numerals 17-21 in the figure indicate the same components of the cable as designated in the previous figures.

A cable end is shown in inserted situation, i.e. in the situation where the cable end is pushed fully into connecting element 30. Connecting element 30 is essentially half the device 1 shown with reference to figures 1-12, wherein the left-hand part 6' of insertion bush 6 is not connected to a right-hand insertion bush part but to a connecting end 31 manufactured from conducting material. In the shown embodiment this is provided with an opening so that the connecting end can be attached in simple manner to a further object, such as a transformer and so on. An insulating sleeve 32 is provided around insertion bush 6'. The insulating sleeve extends beyond the outer end of insertion bush 6' remote from connecting end 31, wherein in the inserted situation at least the field control layer 19 of the cable, but preferably also at least a part of the trained earth shield 20, is enclosed by the insulating sleeve.

In the shown embodiment a field control layer 33 is also arranged over a part of the inner surface of insulating sleeve 32. In the inserted position the field

control layer 33 herein covers the field control layer 19 and a part of the insulating layer 17 of the cable.

Insulating sleeve 32 is provided on the end remote from connecting end 31 with a funnel-shaped end, also referred to as radiation funnel 36. Radiation funnel 36 has the purpose of causing the fewest possible local disturbances of the electric field. Although not essential, a number of (five) dish-shaped protrusions 35 are also arranged on insulating sleeve 32, which further reduce the chance of flash-over between connecting end 31 and earth shield 20.

Once the stripped cable end has been pushed wholly into connecting element 30 and components 17-21 of the cable end connect in correct manner to the different components of connecting element 30, the insulating sleeve 32 can also be shrunk in this embodiment, for instance by heating insulating sleeve 32 at a position between dishes 35 and funnel-shaped end 36. As described above, the heat can herein be supplied by external means or by internal means, such as for instance by means of a resistance wire.

The different components of the device are preferably integrated into one whole. This means that the cable ends (or the one cable end in the case of an end fitting) can be arranged in the device in one movement, wherein the correct electrical connection(s) are immediately realized, without additional operations being required here. In the inserted situation the device then only has to be fixed to the cable, this preferably by means of one of the fixation methods described herein.

In the shown preferred embodiments the device is provided with one or more field control layers. Embodiments can however also be envisaged, for instance when the device is applied at relatively low voltages

and therefore with relatively weak electric fields, in which the field control sheaths in the cables, and therefore the field control layer in the device, can be omitted. Reference has also been made above to

5 embodiments of the connecting device which are provided with a shrinkable, compressible and/or elastic outer wall or protective sleeve 2. In determined embodiments this outer wall can be omitted or replaced with a woven copper casing.

10 The present invention is not limited to the above described preferred embodiments thereof. The rights sought are rather defined by the following claims, within the scope of which many modifications can be envisaged. It is therefore conceivable for instance to
15 provide insertion bush 6 with a pawl mechanism, wherein only when the cable end has been fully inserted into insertion bush 6 are fixing lips pressed against the core of the cable so as to fix it relative to the device. The above stated lips 7 can herein be omitted.

CLAIMS

1. Device for connecting two or more cable ends, wherein each of the cable ends is constructed from at least a core, an insulating sheath and an earth shield, which device comprises:

- 5 - an insertion bush for inserting the two core ends,
- an insulator arranged around the insertion bush,
- a conductive layer, wherein in use the conductive layer is disposed in order to provide electrical contact
- 10 between the two earth shields,
- characterized in that** fixing means are provided for fixing the cable ends to the device;
- and that in use the insertion bush connects against the cores of the cable ends to provide conductive contact
- 15 between the cores, and in use the insulator and the conductive layer connect almost or wholly to respectively the insulating sheaths and the earth shields of the cable ends.

2. Device as claimed in claim 1 for connecting two

20 or more cable ends provided with a field control sheath arranged round the insulating sheath, the device comprising a field control layer provided round the insulator for controlling the electrical field between the field control sheaths, wherein the conductive layer

25 is arranged round the field control layer and in use the insulator, the field control layer and the conductive layer almost or wholly connect to respectively the insulating sheaths, the field control sheaths and the earth shields of the cable ends.

30 3. Device as claimed in claim 2 for connecting two or more cable ends also containing a protective sheath, wherein the device comprises a protective sleeve for almost or wholly connecting the insulator, the field

control layer, the conductive layer and the protective sleeve during use to respectively the insulating sheaths, the field control sheaths, the earth shields and the protective sheaths of the cable ends.

- 5 4. Device as claimed in any of the foregoing claims, wherein the insertion bush, the insulator, the field control layer, the conductive layer and the protective sleeve are integrated into one element.

- 10 5. Device for connecting a stripped cable end to an end element, wherein the cable is at least constructed from a core, an insulating sheath and an earth shield, which device comprises:

- an insertion bush for inserting the core end;
- a sleeve-shaped insulator arranged around the

- 15 insertion bush;

characterized in that

- fixing means are provided for fixing the cable end to the device, and that in use the insertion bush connects against the core so as to provide electrical contact
20 between the core and the end element, and in use the insulator connects almost or wholly to the insulating sheath of the cable.

- 25 6. Device as claimed in claim 5 for connecting to the end element a cable with a field control sheath arranged round the insulating sheath, the device comprising a field control layer arranged on a part of the inner surface of the insulator, wherein in use the insulator almost or wholly connects to the insulating sheath of the cable and the field control layer almost
30 or wholly connects to the field control sheath of the cable.

7. Device as claimed in claim 5 or 6, wherein the insulator also connects to the earth shield of the cable.

8. Device as claimed in claim 5, 6 or 7, wherein the insertion bush, the field control layer and the insulating sheath are integrated into one element.

9. Device as claimed in any of the foregoing
5 claims, wherein the insertion bush comprises clamping means for fixedly clamping the inserted core ends.

10. Device as claimed in claim 9, wherein the clamping means engage on the inserted core ends and the fixing means engage on at least one of the earth shield,
10 the insulating sheath and the field control sheath.

11. Device as claimed in claim 9 or 10, wherein the clamping means are adapted to provide a relatively low resistance to a movement of core end in insertion direction and to provide a relatively high resistance to
15 movement in the opposite direction.

12. Device as claimed in claim 11, wherein the clamping means comprise a number of lips extending obliquely in the insertion direction.

13. Device as claimed in claim 1 or 5, wherein the
20 fixing means comprise a sleeve which is arranged round the conductive layer and shrinkable at least in radial direction.

14. Device as claimed in claim 13, wherein the shrinkable sleeve is manufactured from a heat-activated
25 plastic.

15. Device as claimed in claim 14, wherein the fixing means also comprise heating means provided in or close to the shrinkable sleeve to cause the shrinkable sleeve to shrink through heat.

30 16. Device as claimed in claim 15, wherein the heating means comprise at least one resistance wire arranged on the shrinkable sleeve.

17. Device as claimed in any of the claims 13-16, wherein the shrinkable sleeve is formed by the
35 protective sleeve.

18. Device as claimed in any of the foregoing claims, wherein the fixing means comprise a tube which is arranged around the conductive layer and which is compressible in at least radial direction.

5 19. Device as claimed in any of the foregoing claims, wherein the fixing means comprise an elastic sleeve arranged around the conductive layer.

20. Device as claimed in any of the foregoing claims, wherein the fixing means comprise a sleeve which
10 is arranged around the conductive layer and both outer ends of which have a tapering form for fixing the cable end with the outer ends.

21. Device as claimed in any of the foregoing claims, wherein the conductive layer is compressible at
15 least in radial direction.

22. Device as claimed in any of the foregoing claims, wherein the insulator extends in longitudinal direction beyond the insertion bush.

23. Device as claimed in any of the foregoing
20 claims, wherein the field control layer extends in longitudinal direction beyond the insulator.

24. Device as claimed in any of the foregoing claims, wherein the conductive layer extends in longitudinal direction beyond the field control layer.

25 25. Device as claimed in any of the foregoing claims, wherein the protective sleeve, in the inserted situation, extends in longitudinal direction beyond the end of the stripped part of the cable end.

26. Device as claimed in claim 25, wherein the
30 fixing means are at least provided close to the outer ends of the protective sleeve.

27. Device as claimed in any of the foregoing claims, which comprises at least one removable spacer for holding the conductive layer at a predetermined
35 diameter.

28. Device as claimed in any of the foregoing claims, wherein spring means are arranged around the conductive layer in order to compress this layer in radial direction.

5 29. Method for mutually connecting at least two cable ends, which cable ends each comprise at least a core, an insulating sheath and an earth shield, which method comprises the steps of:

- providing a connecting device comprising at least
10 an insertion bush with an insulator therearound and a conductive layer;
- stripping each cable end in stepwise manner;
- successively inserting each core end into the device;

15 **characterized by**

- inserting the cable ends in the device until the cores connect against the insertion bush in order to provide conductive contact between the cores of the different cable ends and until the insulator and the
20 conductive layer almost or wholly connect to respectively the insulating sheaths and the earth shields of the cable ends; and
- fixing the cable ends relative to the connecting device.

25 30. Method as claimed in claim 29 for connecting cable ends also containing a field control layer and/or a protective sheath, which method comprises of:

- providing a connecting device comprising at least an insertion bush, an insulator, a field control layer, a conductive layer and preferably a protective sleeve;
30
- inserting the cable ends until the cores connect against the insertion bush and the insulator and until the field control layer, the conductive layer and the protective sleeve almost or wholly connect to
35 respectively the insulating sheaths, field control

sheaths, earth shields and preferably the protective sheaths of the cable ends.

31. Method for connecting to an end element one or more cable ends comprising at least a core, an
5 insulating sheath and an earth shield, which method comprises the steps of:

- providing an end element comprising at least an insertion bush, a connecting end (31) connected thereto and a sleeve-like insulator;
- 10 - attaching the device to the end element;
- stripping each cable end in stepwise manner;
- successively inserting each core end into the device;

characterized by

- 15 - inserting the cable ends in the device until the cores connect against the insertion bush in order to provide conductive contact between the cores and the connecting end (31) and until the insulator connects to the insulating sheaths of the cable ends; and
- 20 - fixing the cable ends relative to the connecting device.

32. Method as claimed in any of the claims 29-31, wherein the fixing comprises of at least partly heating a component of the connecting device made from
25 shrinkable material.

33. Method as claimed in any of the claims 29-32, wherein conducting contact between the cable ends is provided by only inserting the cable ends.

34. Method as claimed in any of the foregoing
30 claims 29-33, comprising of removing a spacer whereby the conducting contact between the cable ends is provided.

35. Method as claimed in any of the foregoing claims 29-34, wherein the earth shield is folded over
35 after the stepwise removal of the different layers.

36. Method as claimed in claim 35, comprising of placing a sleeve between the cable end and the folded earth shield in order to prevent the earth shield being pressed into the cable end.

5 37. Method as claimed in any of the claims 29-36, comprising of, for different cable diameters, stripping at least a part of the insulating sheath to a substantially constant diameter.

10 38. Method as claimed in claim 37, comprising of stripping the insulating sheath such that a conical transition results between said part of the insulating sheath and the field control sheath.

15 39. Method as claimed in any of the foregoing claims, comprising of clamping a core end of the insertion bush and fixing at least the earth shield, the insulating sheath, the field control sheath and the protective means.

20 40. Method as claimed in any of the claims 29-39, wherein the connecting device is the device according to any of the claims 1-28.

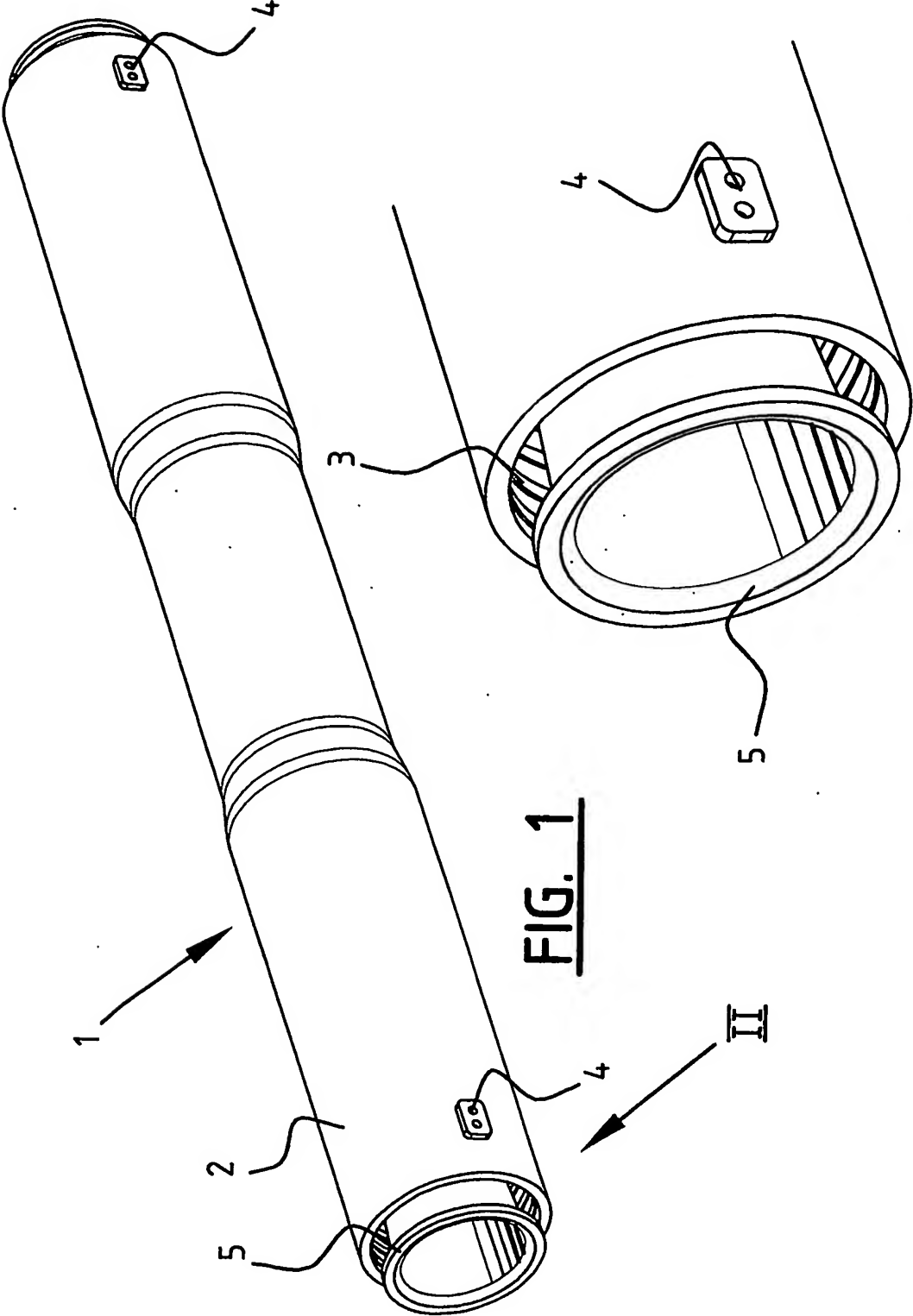


FIG. 2

FIG. 1

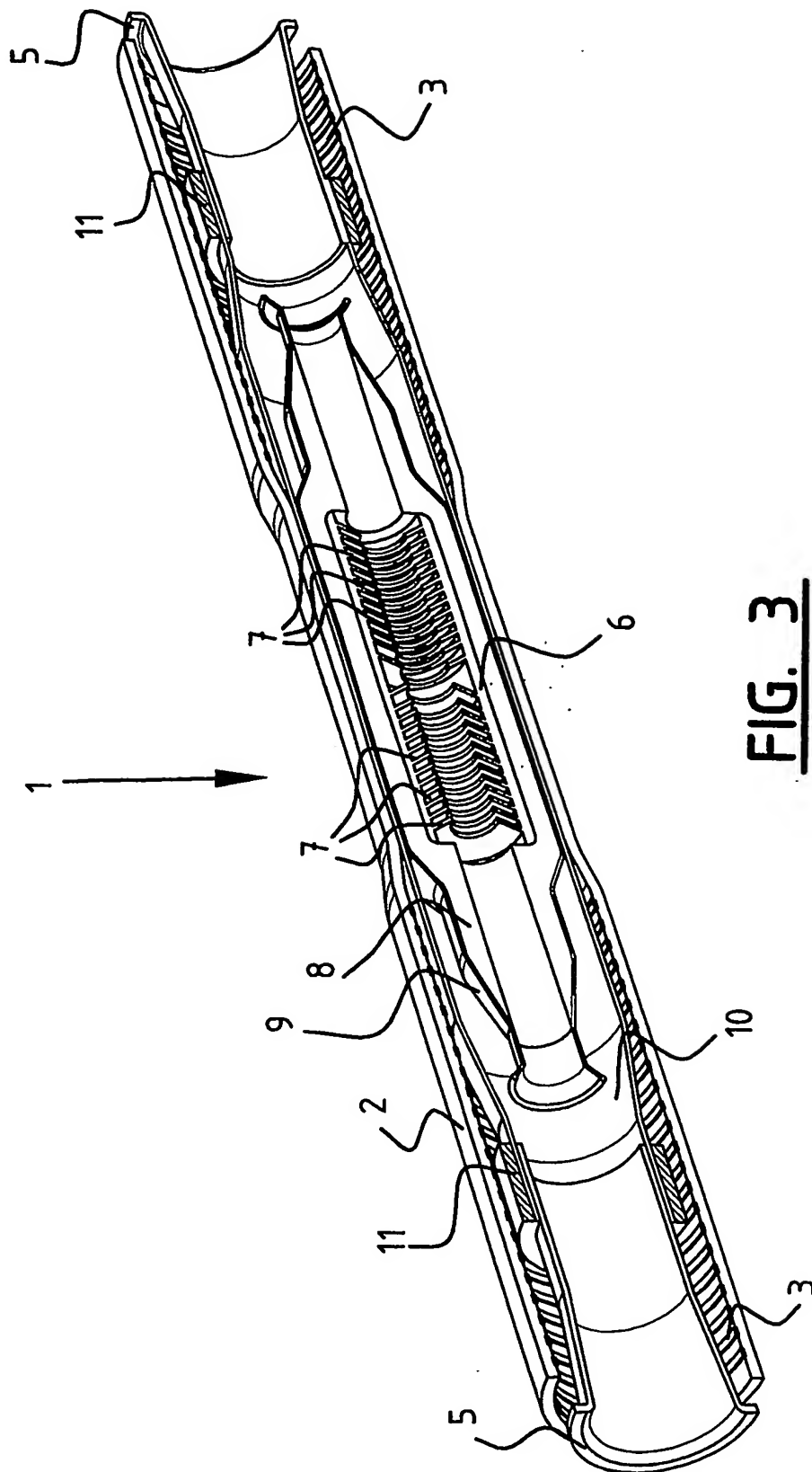


FIG. 3

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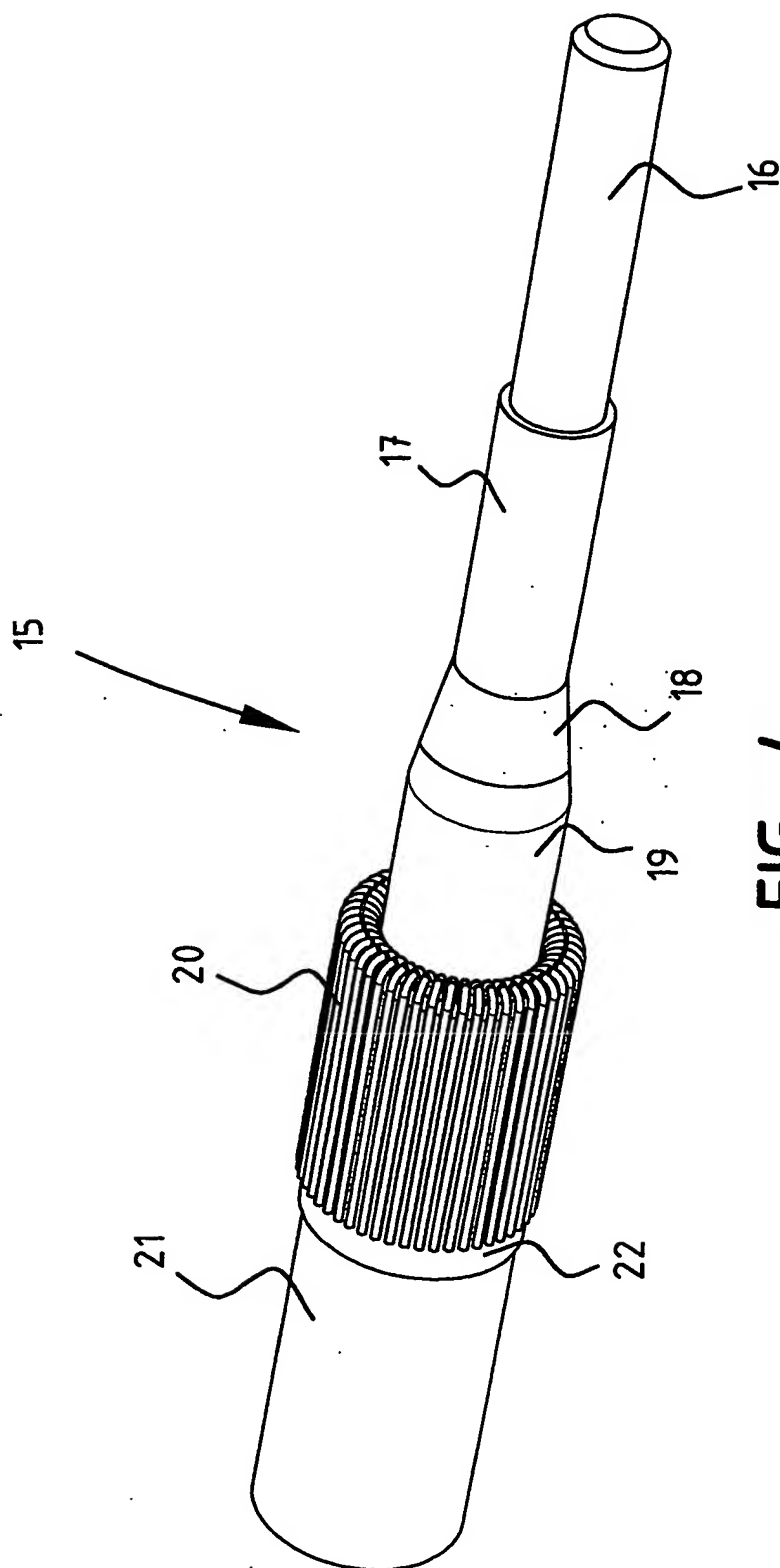
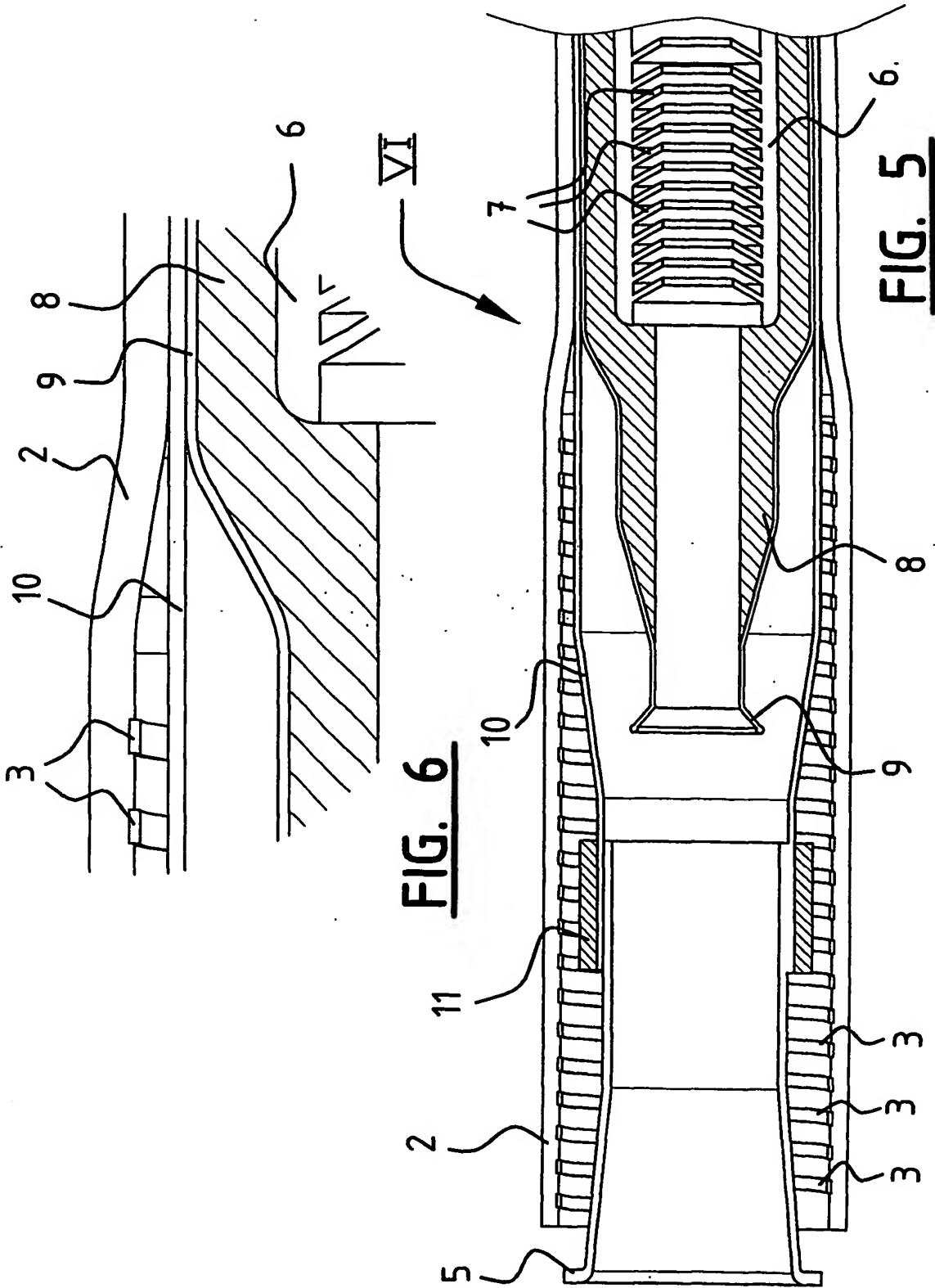
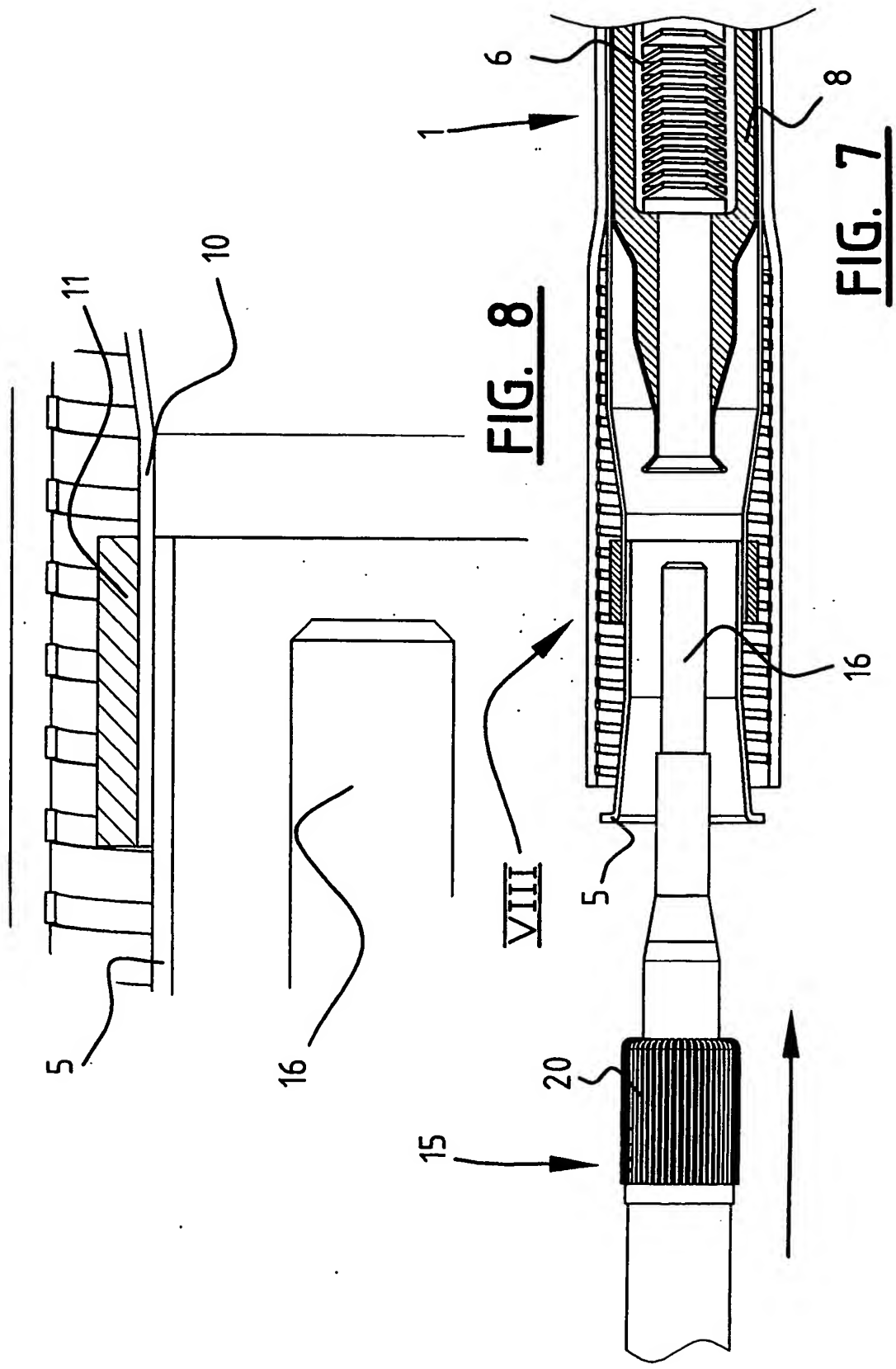
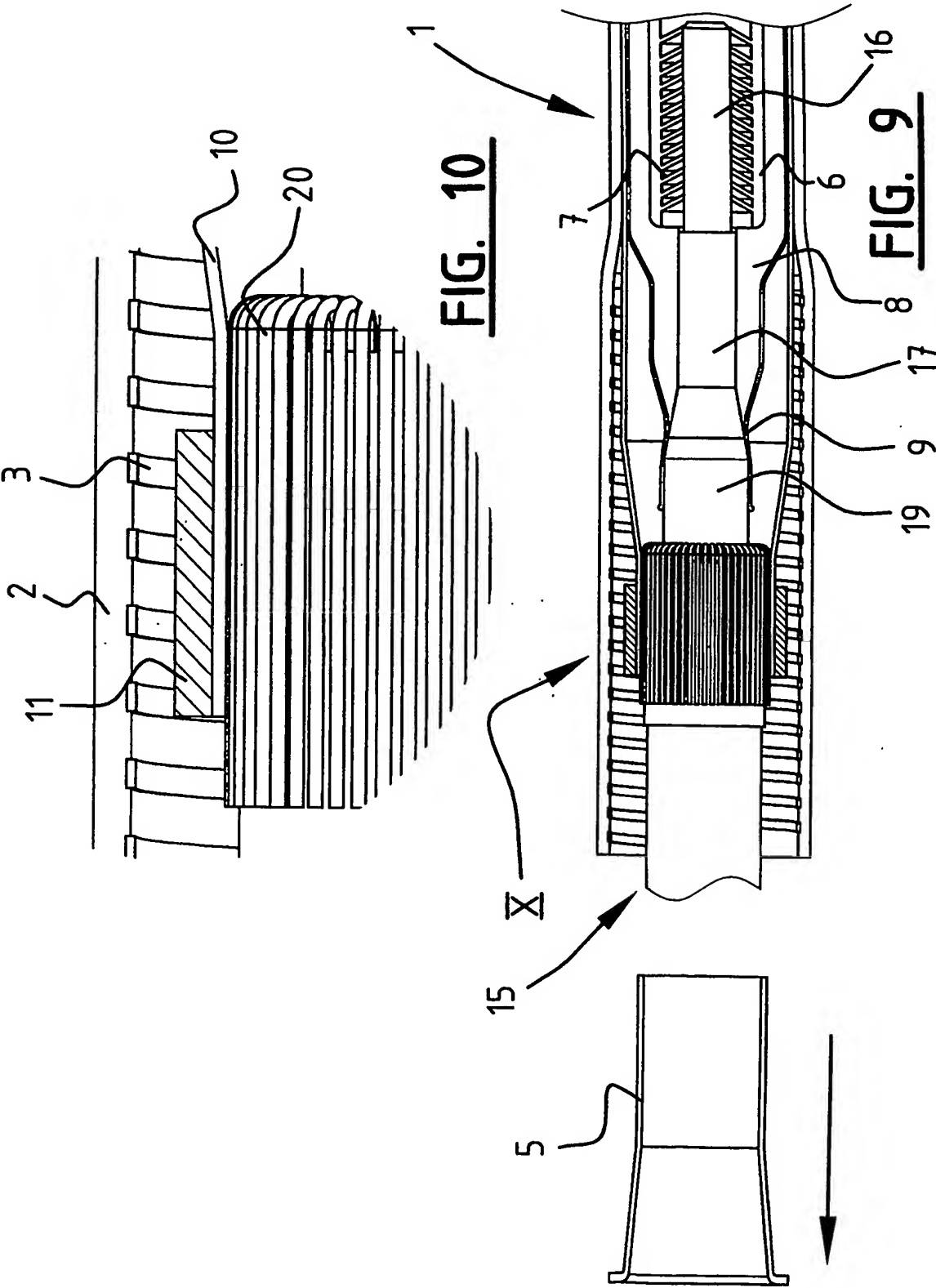


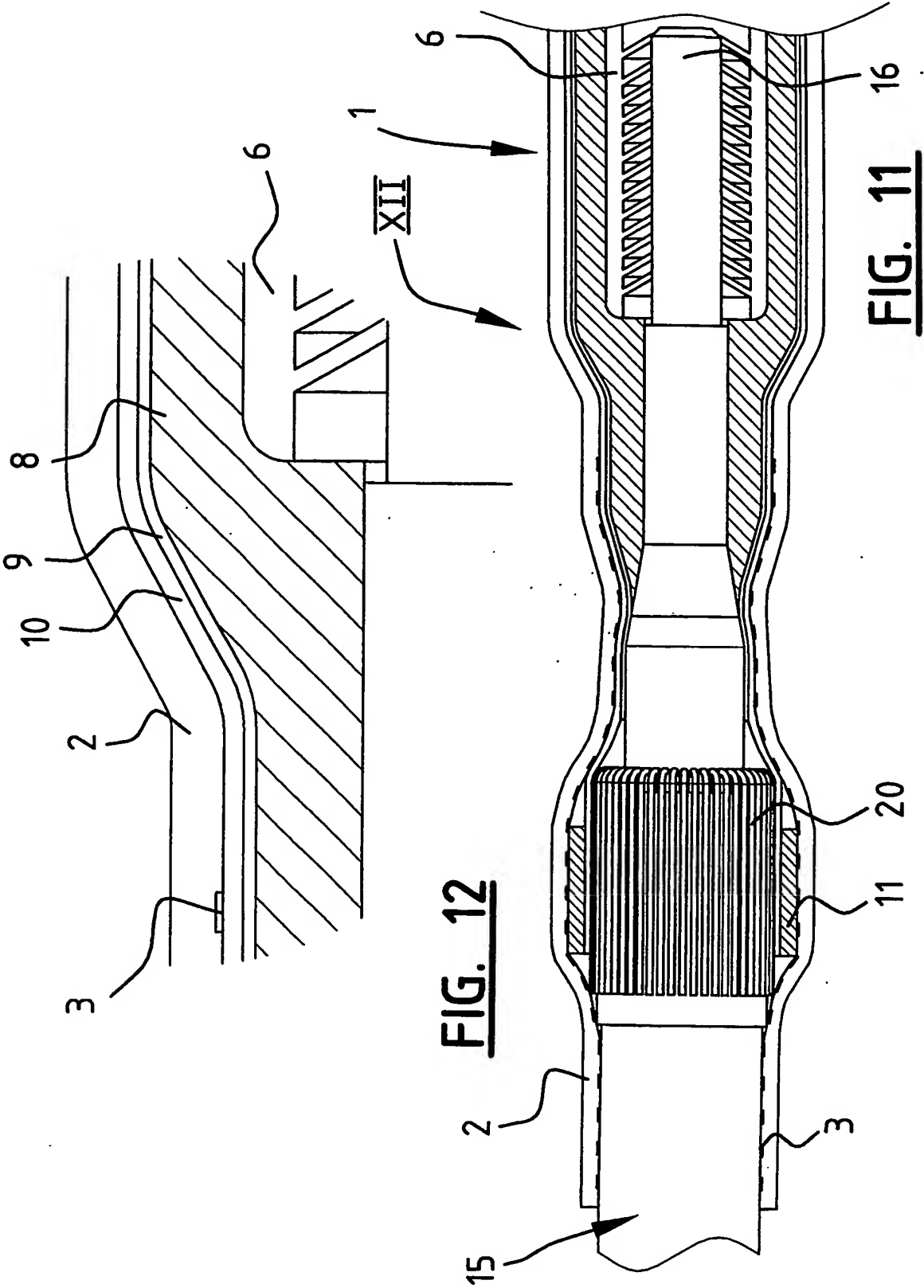
FIG. 4







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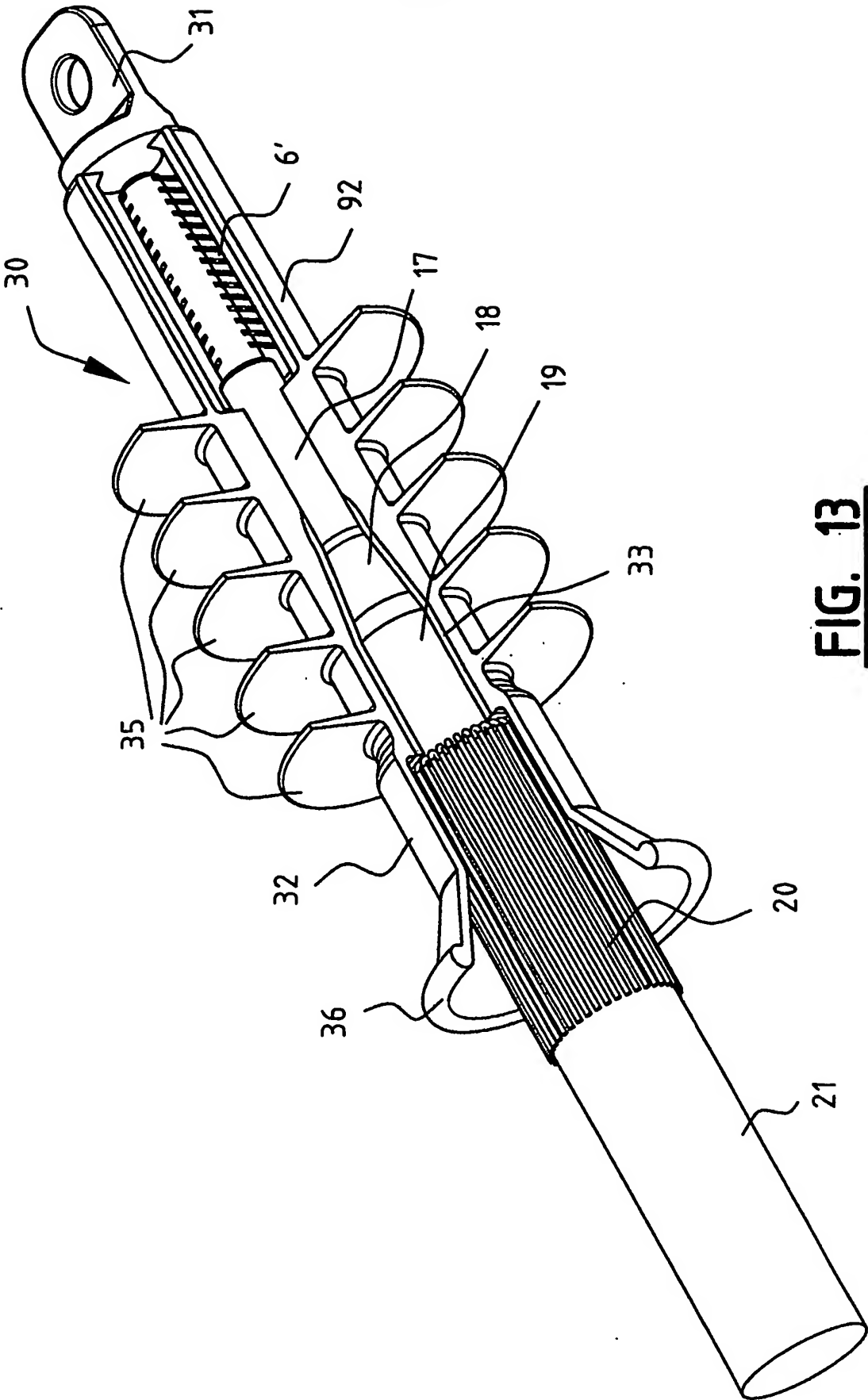


FIG. 13

A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 H02G15/184 H02G15/103

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 H02G

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the International search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
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☒ Further documents are listed in the continuation of box C.☒ Patent family members are listed in annex.

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Date of the actual completion of the International search

27 July 2004

Date of mailing of the International search report

04/08/2004

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C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

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